



WHEELS MANUFACTURING INC.

PRESS-5 INSTRUCTIONS: SEALED BEARING REMOVAL TOOL



1
TO REMOVE SEALED BEARINGS YOU WILL NEED: PRESS-5, 8MM & 10MM WRENCHES (FOR SMALL SIZED EXTRACTORS) OR 13MM AND 1" WRENCHES (FOR LARGE SIZED EXTRACTORS), HAMMER AND PUNCH.



2
FIND THE CORRECT EXTRACTOR FROM THE PRESS-5 BOX. THE CORRECT EXTRACTOR WILL FIT SNUG INTO THE INNER DIAMETER (I.D.) OF THE SEALED BEARING YOU WISH TO EXTRACT.



3
PLACE EXTRACTOR INTO I.D. OF SEALED BEARING UNTIL IT SEATS FLUSH WITH THE SHOULDER OF THE EXTRACTOR.



4
TIGHTEN NUT WITH WRENCH WHILE SECURING EXTRACTOR WITH OTHER WRENCH. TIGHTEN NUT UNTIL IT IS FIRMLY IN PLACE WITHIN THE I.D. OF THE SEALED BEARING.



5
ONCE THE EXTRACTOR IS SECURED, GRAB A PUNCH. ALIGN PUNCH WITH BACK SIDE OF EXTRACTOR.



6
GRAB A HAMMER. TAP ON PUNCH UNTIL BEARING IS REMOVED ALONG WITH THE EXTRACTOR



7
YOUR BEARING IS NOW REMOVED. INSTALL NEW SEALED BEARINGS THE CORRECT WAY WITH A WHEELS MFG. PRESS-1 (REAR HUB & BB'S) OR PRESS-2 (FRONT HUB).

YOUR PRESS-5 KIT COMES WITH 11 EXTRACTORS TO REMOVE SEALED BEARINGS WITH INNER DIAMETERS FROM 8MM TO 30MM. AN EXTRA 5MM BOLT, 8MM BOLT, NUTS AND WASHERS ARE INCLUDED.

REPLACEMENT PARTS

6000EXT	6001EXT	R6EXT	608EXT	609EXT
M5BOLT	M5WASHER	M5NUT		
6002	6003EXT	6804EXT	6805EXT	6806EXT
M8BOLT	M8WASHE	M8NUT		2437EXT

FOR REPLACEMENT PARTS CALL **800-361-8422** OR VISIT **WHEELSMFG.COM**